

Technical Data Sheet

HP423MX02

Polypropylene, Homopolymer

Product Description

HP423MX02 is a polypropylene homopolymer available in pellet form. This resin is typically used in cast film applications. It is formulated with slip additive.

Regulatory Status

For regulatory compliance information, see HP423MX02 Product Stewardship Bulletin (PSB) and Safety Data Sheet (SDS). To obtain copies of these documents, please contact your LyondellBasell product safety representative.

Application	Clarity Film; Foamed Sheet; Food Packaging Film; Lamination Film; Nonwovens
Market	Flexible Packaging
Processing Method	Cast Film; Extrusion Flat-die; Staple Fiber
Attribute	Good Optical Properties; High Clarity; High Gloss; High Slip; Low Coefficient of Friction

Typical Properties	Nominal Value	English Units	Nominal Value	SI Units	Test Method
Physical					
Melt Flow Rate, (230 °C/2.16 kg)	8.5	g/10 min	8.5	g/10 min	ASTM D1238
Density, (23 °C)	0.90	g/cm ³	0.90	g/cm ³	ASTM D792
Mechanical					
Flexural Modulus					
(0.05 in/min, 1% Secant, Procedure A)	204000	psi			ASTM D790
(1.3 mm/min, 1% Secant, Procedure A)			1407	MPa	ASTM D790
Tensile Strength at Yield					
(2 in/min)	4860	psi			ASTM D638
(50 mm/min)			34	MPa	ASTM D638
Tensile Elongation at Yield	12	%	12	%	ASTM D638
Impact					
Notched Izod Impact Strength					
(73 °F, Method A)	0.6	ft-lb/in			ASTM D256
(23 °C, Method A)			32	J/m	ASTM D256
Thermal					
Deflection Temperature Under Load					
(66 psi, Unannealed)	216	°F			ASTM D648
(0.45 MPa, Unannealed)			102	°C	ASTM D648